

**CUT TECHNOLOGIES INC.**  
**ROUND SAWS - QUALITY CONTROL CHECKLIST**  
*Check 1 out of every 5 Saws*

Order # \_\_\_\_\_  
 Eng.# \_ Card # \_\_\_\_\_

<b>LASER DEPT.</b>	5	10	15	20	25	30	Inspected By
Proper sheets used (thickness)							
Bore							
# or teeth & recess size							
Laser cut (smooth)							
<b>HEAT TREATING</b>							Inspected By
Temperature - Preheat							
Temperature - Program							
Temperature - Anneal							
Run-out							
Rockwell							
<b>SURFACE GRINDING</b>							Inspected By
Plate thickness							
Plate finish (even)							
No Chatter							
<b>THERMAL LEVELING</b>							Inspected By
Rockwell							
Stack Height							
Programs							
<b>ANVIL ROOM</b>							Inspected By
Rockwell							
<b>Plate Thickness</b>							
Even Tension							
No Heavy Roll Marks							
No Cross Lumps							
Run-out							
<b>GUMMING</b>							Inspected By
Recess Depth/Width							
Even Jointing							
Hook							
Laser cut (smooth)							
<b>BRAZING</b>							Inspected By
Clean Recess							
Tips Used (Camco P/N)							
Even Side Clearance							
Correct Top Clearance							
Chill Line (Y/N)							
<b>AUTOMATICS</b>							Inspected By
Kerf							
Even Side Clearance							
Correct Top Clearance							
Top Clearance Angle							
Smooth Grind Finish							
<b>SHIPPING</b>							Inspected By
Saw Appearance							
Correct Quantity							

Approved to Ship or stock: \_\_\_\_\_